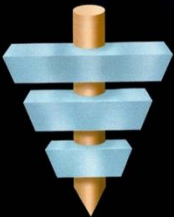





LIGHTNING PROTECTION SYSTEM DESIGN



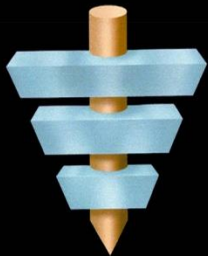


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ENGINEERING



REGISTERED CONTINUING EDUCATION PROGRAM

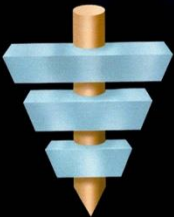


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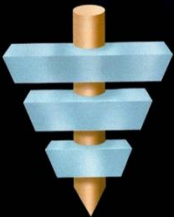


Purpose and Learning Objectives

Seven topics will be covered, starting with exactly what is lightning and lightning protection. The basics of lightning protection will be discussed as well as maintenance of that system. Codes and standards will be referenced and designing lightning protection systems to meet these standards.

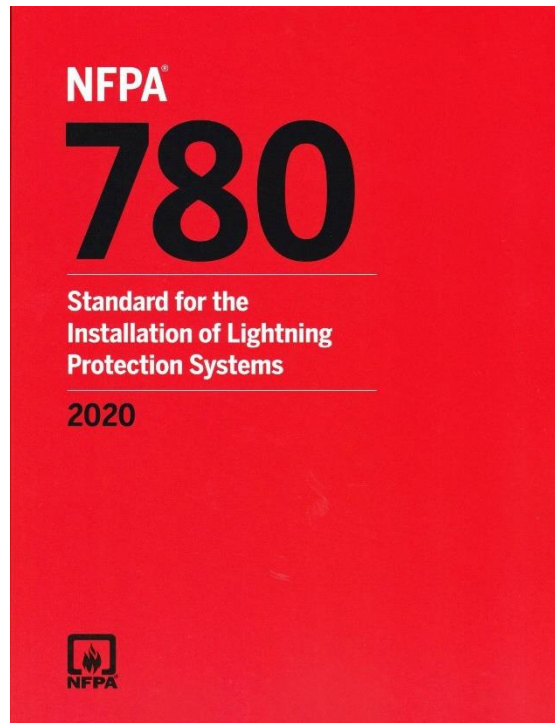
At the end of this presentation you will be able to:

- ❖ Define lightning and lightning protection
- ❖ Compare the applicable standards for lightning protection
- ❖ Describe lightning protection design basics
- ❖ Understand the inspections and maintenance of LP systems



Lightning Protection System Design

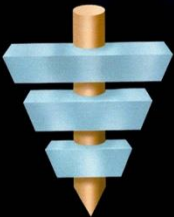
This presentation is based on the requirements of NFPA 780



Lightning Protection System Design

Outline

- I. What is Lightning/Lightning Protection?
- II. Basic Principles of Lightning Protection
- III. Applicable Standards
- IV. Lightning Protection Design Basics
- V. "Zone of Protection"
- VI. Inspections/Maintenance Programs
- VII. Harger Engineering Support



I. What is Lightning?

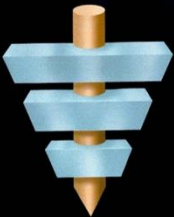


Lightning is a Gigantic Electrical Spark containing an average charge of 30 to 50 Million Volts and 18,000 Amps of current

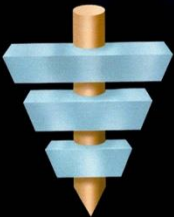
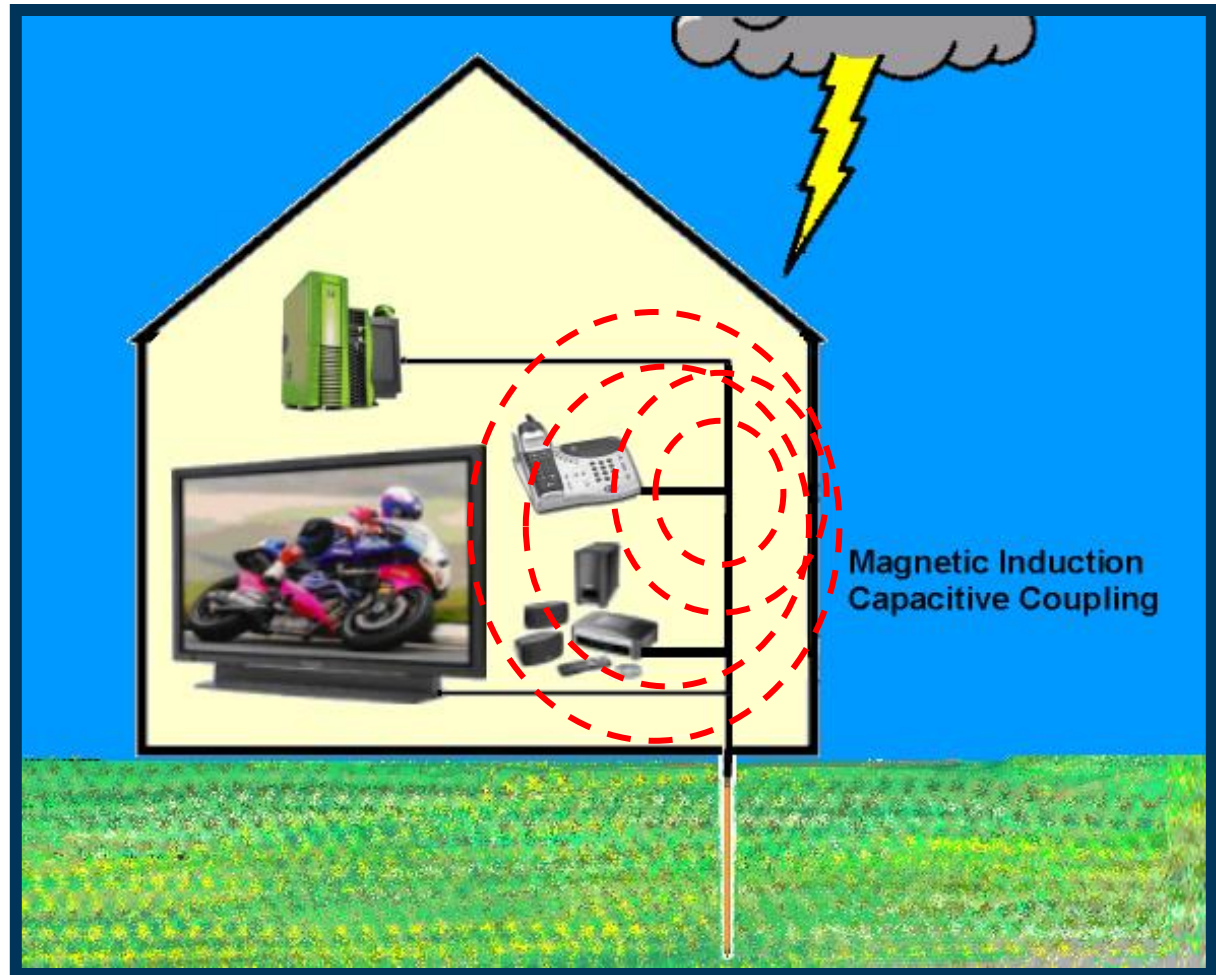


Damage from Lightning Can Be Traced To...

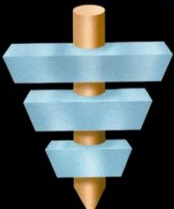
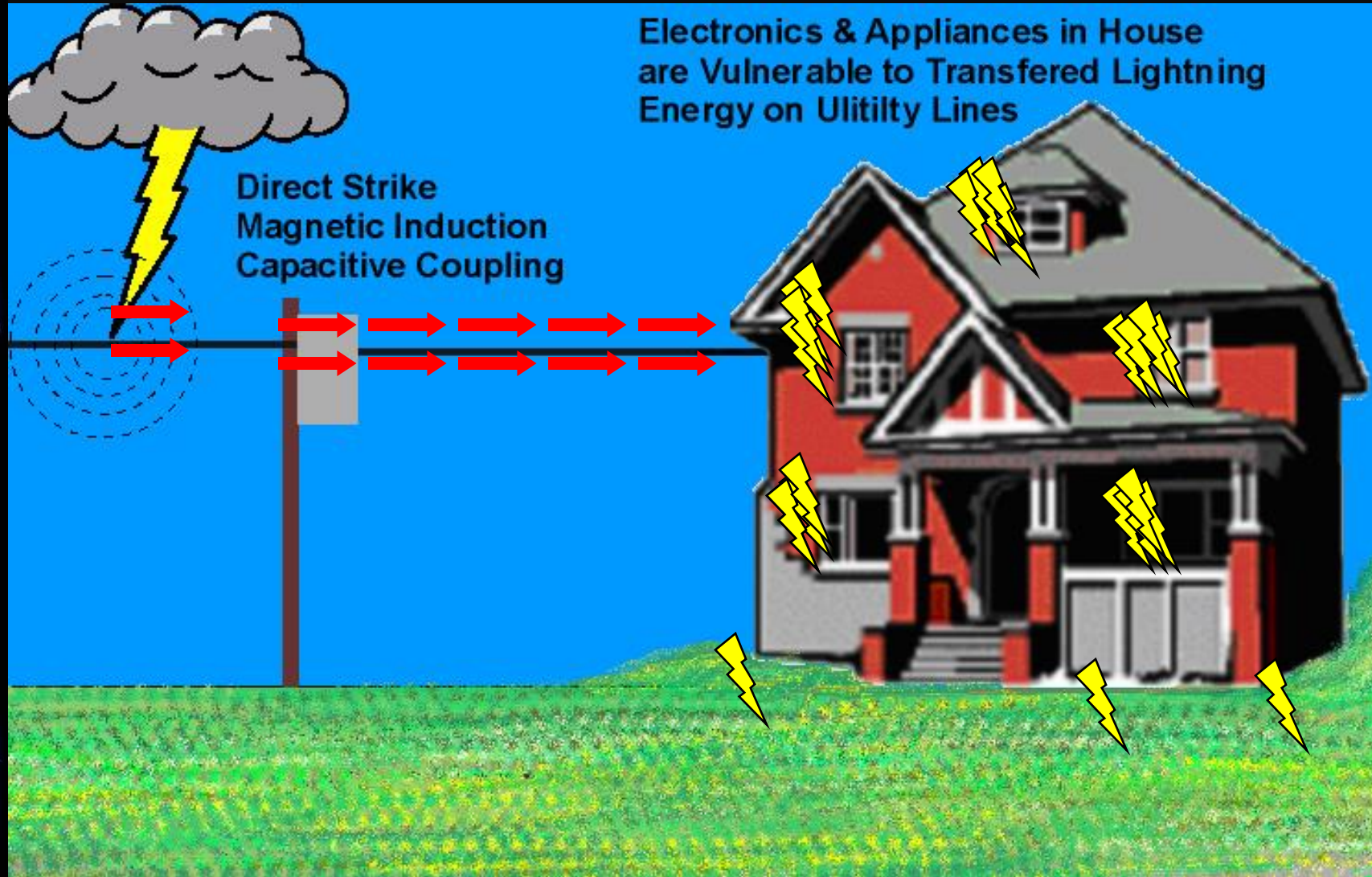
- ❖ Inadequate (or no) direct strike protection



Risks Posed from a Direct Strike

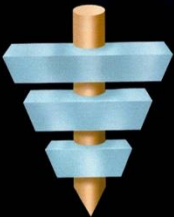
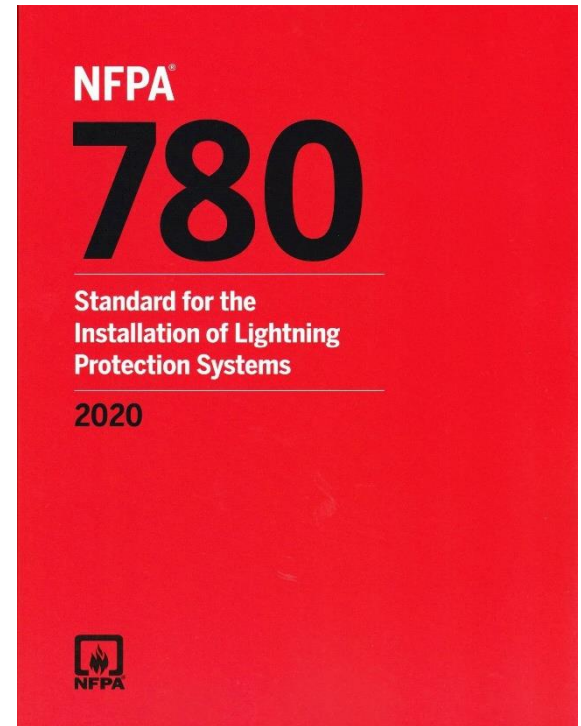


Risks Posed from an Indirect Strike



What is Lightning Protection?

A complete System of strike termination devices, conductors (which could include conductive structural members), grounding electrodes, interconnecting conductors, surge protective devices, and other connectors and fittings required to complete the system



What is not Lightning Protection?

✘ Early Streamer Emission – ESE

- ✘ Radioactive
- ✘ Pulsed Voltage
- ✘ Sparking – Controlled Leader Trigger (CLT)



✘ Lightning Prevention

- ✘ Dissipation Array Systems (DAS)
- ✘ Charge Transfer Systems (CTS)
- ✘ Bi-Polar

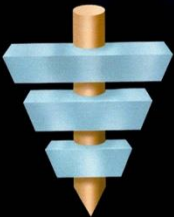


Non Conventional Lightning Protection Systems

These systems are not recognized by:

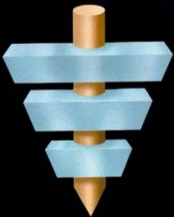
- ✘ National Fire Protection Association (NFPA)
- ✘ IEEE
- ✘ IEC
- ✘ US Military

Note: Specifying these systems may not be a defensible design. Is it worth the risk?



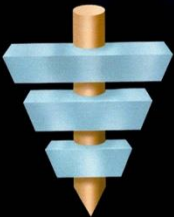
II. Basic Principles of Lightning Protection

- ❖ Intercept the Lightning Discharge
- ❖ Safely Conduct the Lightning Currents and Dissipate into the Earth
- ❖ Minimize the Effects of Lightning Currents
 - ❖ Proper Bonding & routing of down conductors
 - ❖ Protect Incoming Power and Communications Circuits with Surge Protection Devices, (SPD's)



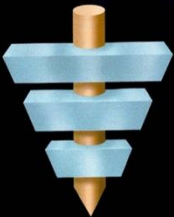
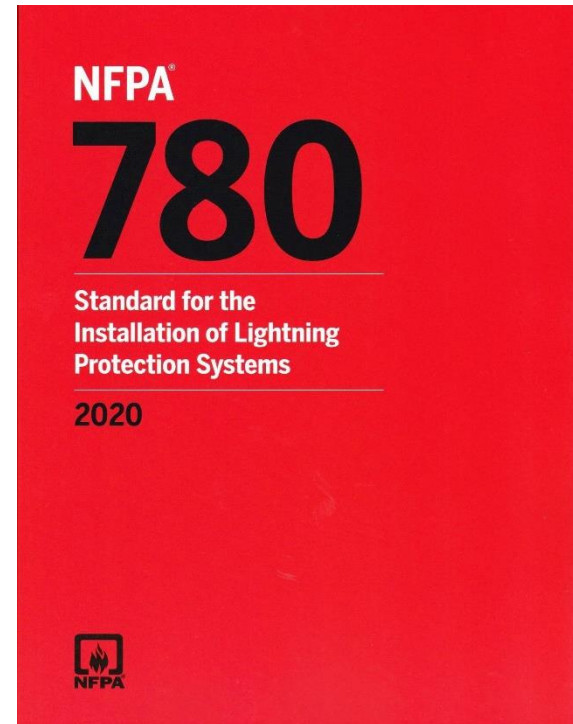
III. Applicable Standards

- ❖ NFPA 780
- ❖ UL 96
- ❖ UL 96A
- ❖ LPI 175
- ❖ IEC 62305
- ❖ FAA-STD- 019
- ❖ AFI 32-1065



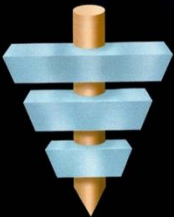
NFPA 780

- ❖ Standard for the Installation of Lightning Protection Systems (2020)
- ❖ ANSI Accredited



UL 96

- ❖ Provides the manufacturing requirements for lightning protection components



UL 96A

- ❖ Not ANSI Accredited
- ❖ Conflicts w/ 780
- ❖ Sporadically Updated

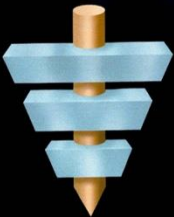


UL 96A

STANDARD FOR SAFETY

Installation Requirements for Lightning
Protection Systems

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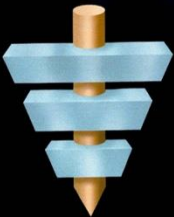
Certifications

❖ UL Certifications

- ❖ Master Labels
- ❖ Letter of Findings

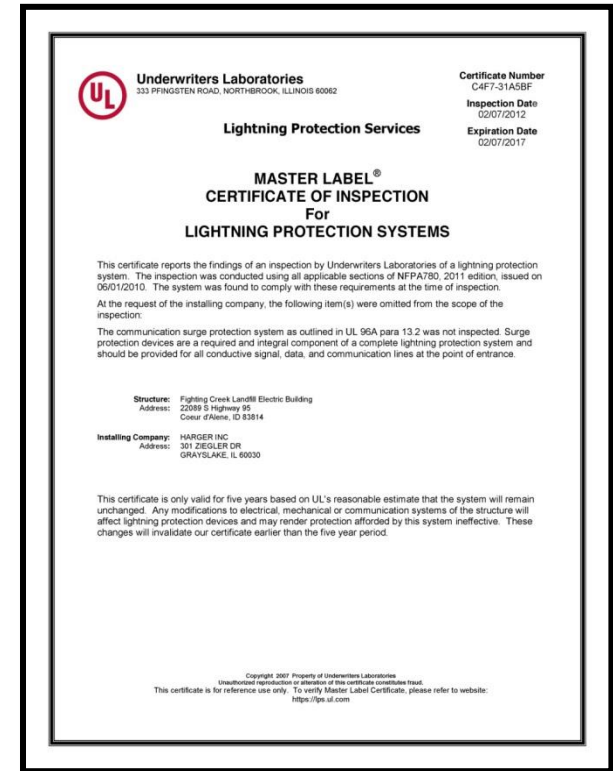
❖ LPI Certifications

- ❖ Master Installation Certificate Inspection
- ❖ Limited Scope Inspection



UL Certifications

- ❖ A lightning protection system that has been installed in accordance with a nationally recognized standard such as NFPA 780 is eligible for a UL listing Certificate, known as the Master Label
- ❖ Master Labels are valid for 5 years and are displayed on UL's web site



UL Certifications

- ❖ Letters of Findings are issued for structures that are not eligible for a Master Label
- ❖ Examples are additions or partially protection structures
- ❖ LOF's have no expiration and are not found on UL's web site



06/26/2017

HARGER INC
Mr. Keith Pacholsky
301 ZIEGLER DR
GRAYSLAKE, IL 60030-1664

Subject: Letter of Findings

Application Number: BB85-E15D21-1

Dear Mr. Keith Pacholsky,

At your request, UL LLC has conducted a visual inspection of the lightning protection system on June 22, 2017 for the following structure:

HANGER BUILDING 1176
FLIGHTLINE AVENUE
EIELSON AFB, AK 99702
UNITED STATES

The purpose of the inspection is to visually verify the installed lightning protection system (comprised of roof top components, down conductors, grounding system and surge protection) meets the minimum requirements of NFPA 780, 2014 edition issued on 06/17/2013.

The scope of inspection is limited based on the request of the installing company.

The scope of inspection was limited to cover only the following portion of the structure:

- Scope of Work consists of Roof Top Only (see attached email)

This letter shall act as a summary of the inspection. The lightning protection system on the subject building has been examined in accordance with the scope as described above. All other portions of the system are considered compliant unless otherwise indicated in this document. The issuance of this report does not authorize the use of the Master Label® Certificate.

Regards,

Steven Berthnier
LPS Inspector
Phone: (206)883-4297
Email: Steven.Berthnier@ul.com

UL International LLC
311 Pfingster Road, Northbrook, IL 60062-2096 USA
T: 847.272.8800 / F: 847.272.8129 / W: Ul.com

LPI Certifications

- ❖ LPI has a division called LPI-IP that provides inspections services similar utilizing Intertek as their inspection force
- ❖ LPI-IP Master Installation Certificates are valid for 3 years or....
- ❖ LPI offers Limited Scope Inspections similar to....



Lightning Protection Institute – Inspection Program, Inc.
14048 W. Petronella Drive, Suite 104
Libertyville, Illinois 60048
Phone: 224-433-6680
www.lpi-ip.com

Master Installation Certificate

for Lightning Protection Certification

This is to certify that the lightning protection system, limited only to structural protection and not including surge suppression, installed on the following named property has been duly reviewed and found to be in compliance with the UL96A Standard current edition. All required documents, duly signed, and necessary inspections have been received and placed on file.

Raging Wire Data Center – VA2
44610 Gullford Drive
Ashburn, VA 20147

Installation Contractor:
Dillon Lightning Protection Systems, Inc.
4702 Fishers Hollow Road
Myersville, MD 21773

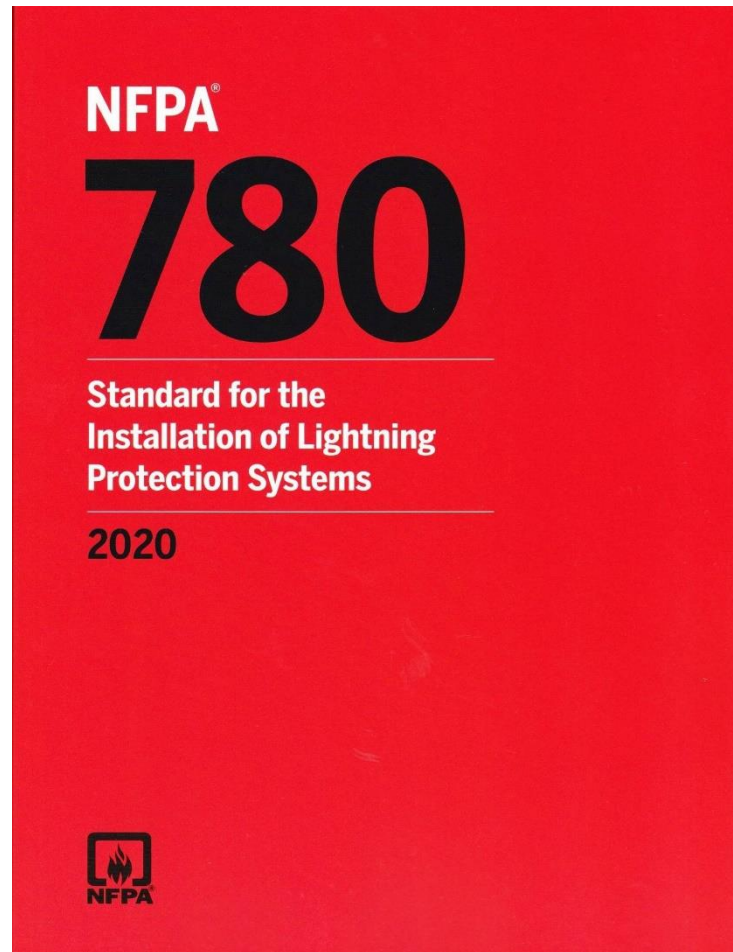
Signed and sworn to this 6th day of February, 2017 _____
Program Manager

This certificate expires on the date below. Any changes to the lightning protection system and/or structure may compromise the integrity of the lightning protection system and may result in determination, at the sole discretion of the LPI-IP, that this certificate has been voided prior to the expiration date.

Certification Number	Engineering Review Date	Expiration Date
#17024659	01/31/2017	02/06/2020



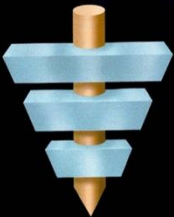
IV. Lightning Protection Design Basics



Design Basics Based on NFPA 780

❖ **Strike Termination Devices**

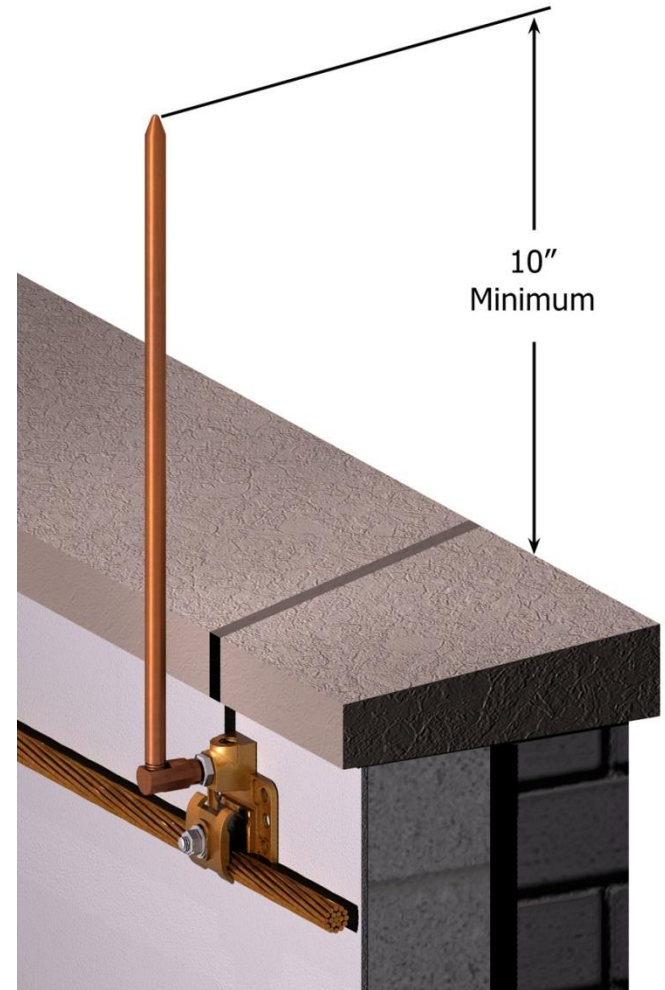
- ❖ Strike termination devices include air terminals, metal masts, permanent metal parts of the structures and overhead ground wires
- ❖ Combination of these strike termination devices shall be permitted
- ❖ Strike termination devices shall be provided where required by other sections of this standard
- ❖ Metal parts of a structure that are exposed to direct lightning flashes and that have a metal thickness of 3/16" or greater shall require only connection to the lightning protection system



Design Basics Based on NFPA 780

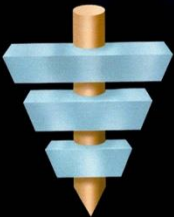
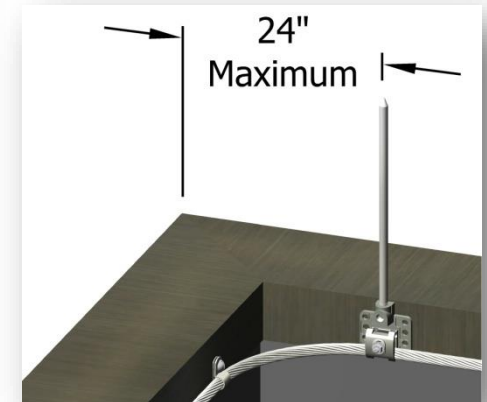
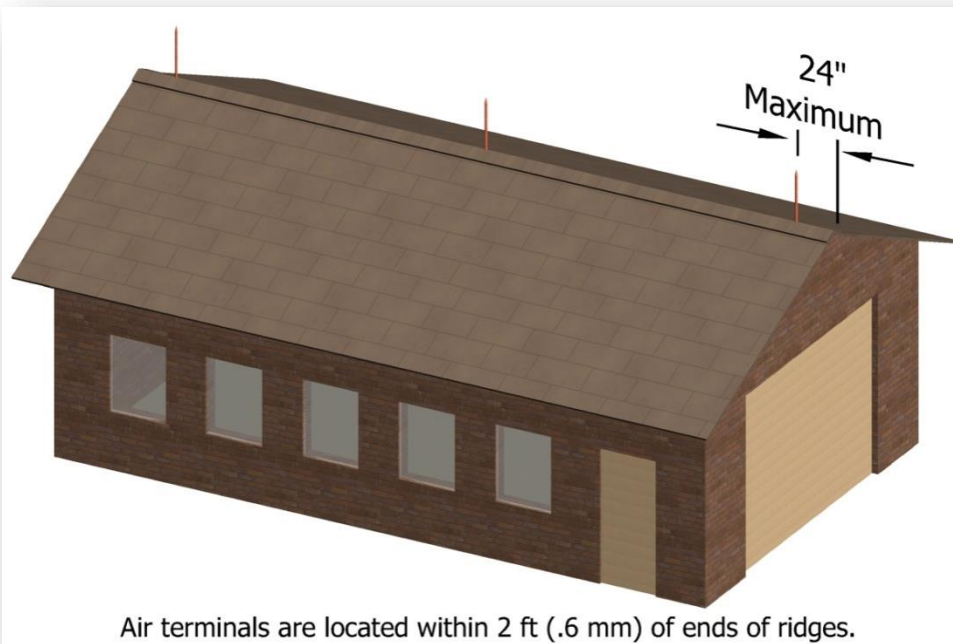
❖ **Air Terminal Height**

The tip of an air terminal shall be not less than 10" above the object or area it is to protect



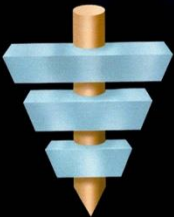
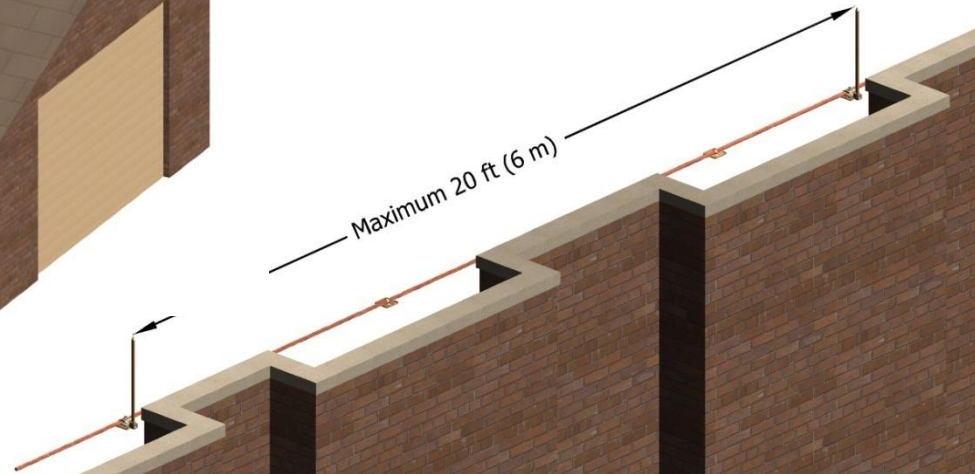
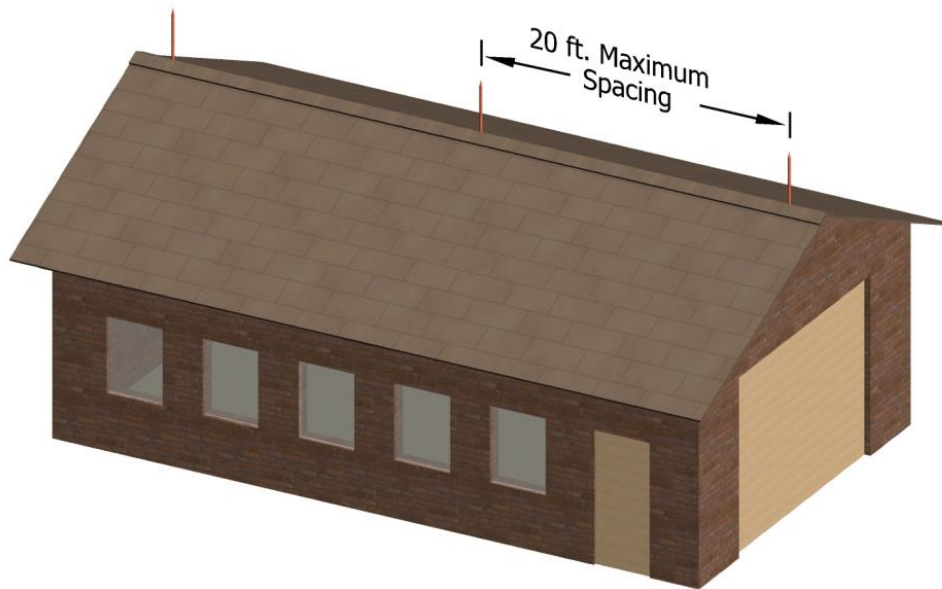
Design Basics Based on NFPA 780

- ❖ **Location of Devices** The distance between strike termination devices and ridge ends on pitched roofs, or edges and outside corners of flat or gently sloping roofs shall not exceed 2'



Design Basics Based on NFPA 780

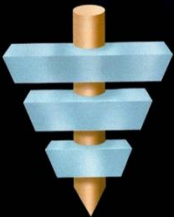
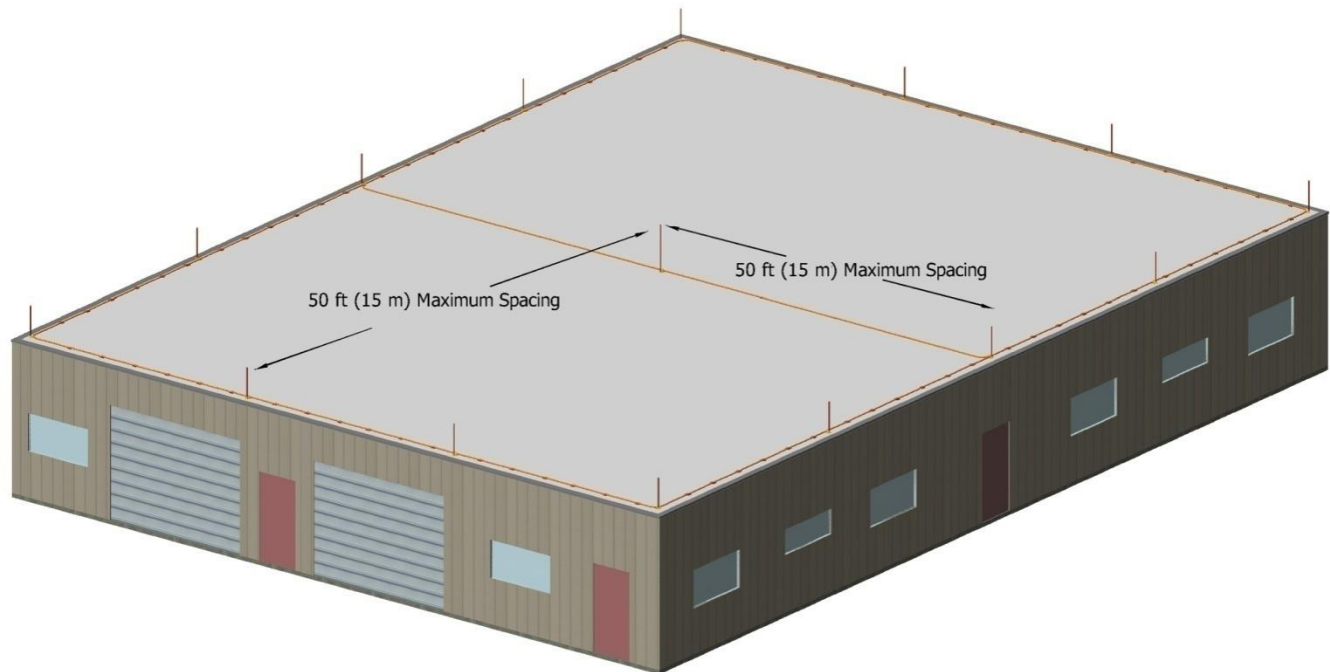
- ❖ **Strike termination devices** shall be placed on ridges of pitched roofs, and around the perimeter of flat or gently sloping roofs, at intervals not exceeding 20'



Design Basics Based on NFPA 780

❖ **Flat or Gently Sloping Roof Area**

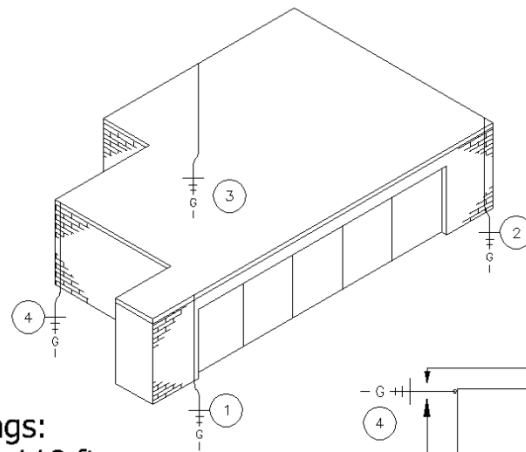
Flat or gently sloping roofs that exceed 50' in width or length shall have additional strike termination devices located at intervals not to exceed 50' on the flat or gently sloping areas



Design Basics Based on NFPA 780

Down Conductor Placement

- ❖ At least two down conductors shall be provided
- ❖ Structures exceeding 250' of perimeter shall have a down conductor every 100' on average



(Note: Required roof top system omitted for illustration.)

Spacings:

1-2: = 110 ft

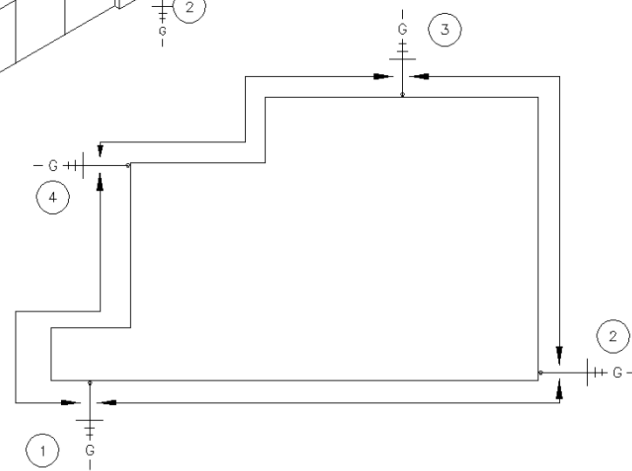
2-3: = 95 ft

3-4: = 95 ft

4-1: = 85 ft

Total perimeter: 385 ft

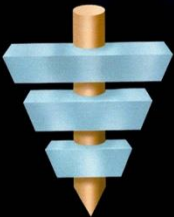
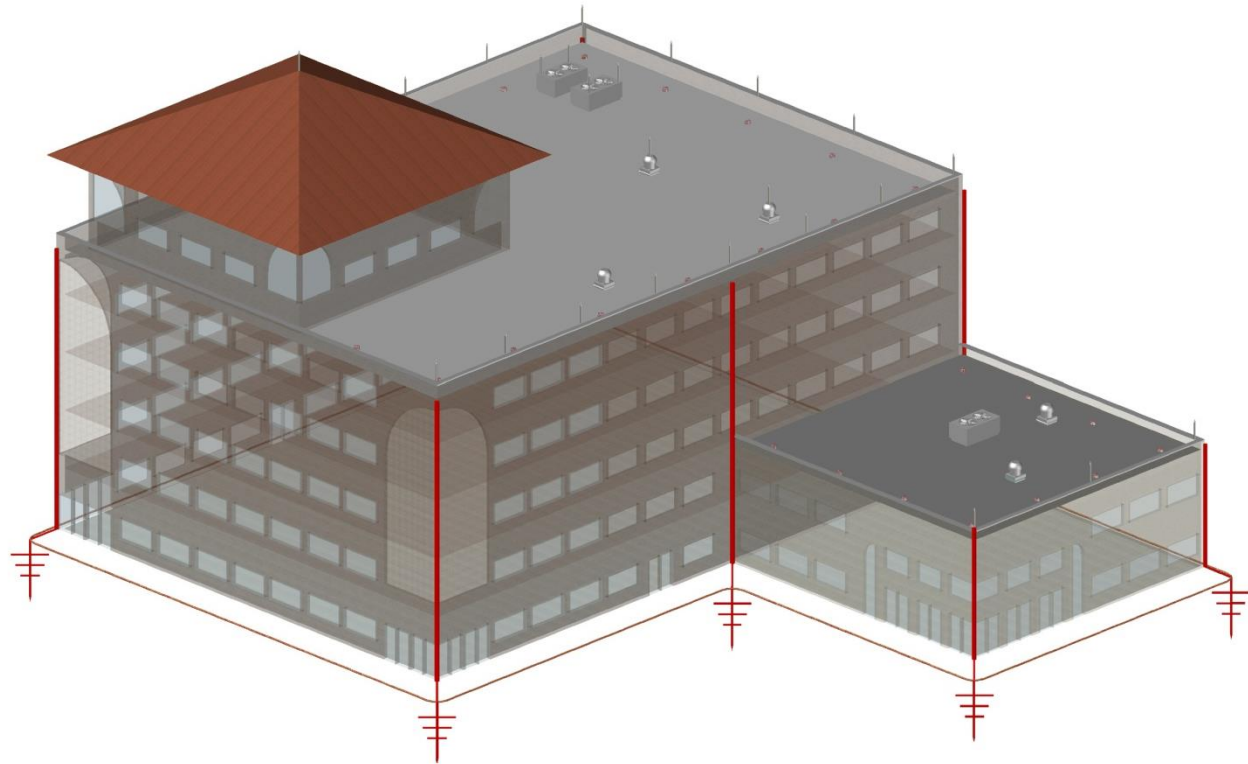
Required down conductors: 4



Design Basics Based on NFPA 780

❖ **Grounding Electrodes**

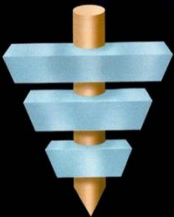
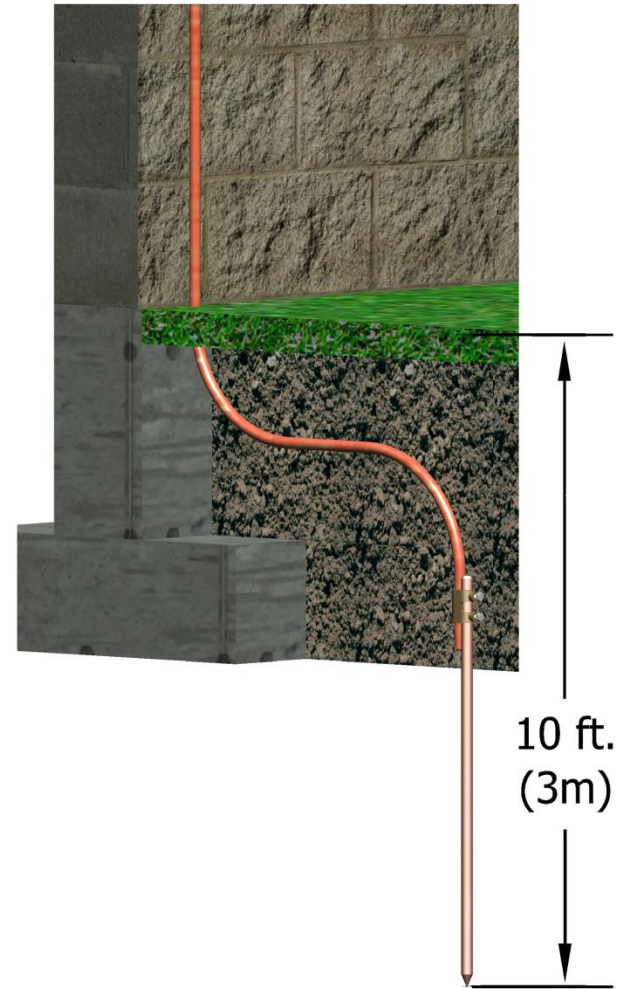
- ❖ Each down conductor shall terminate at a grounding electrode dedicated to the lightning protection system



Design Basics Based on NFPA 780

❖ Grounding Electrodes

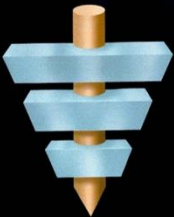
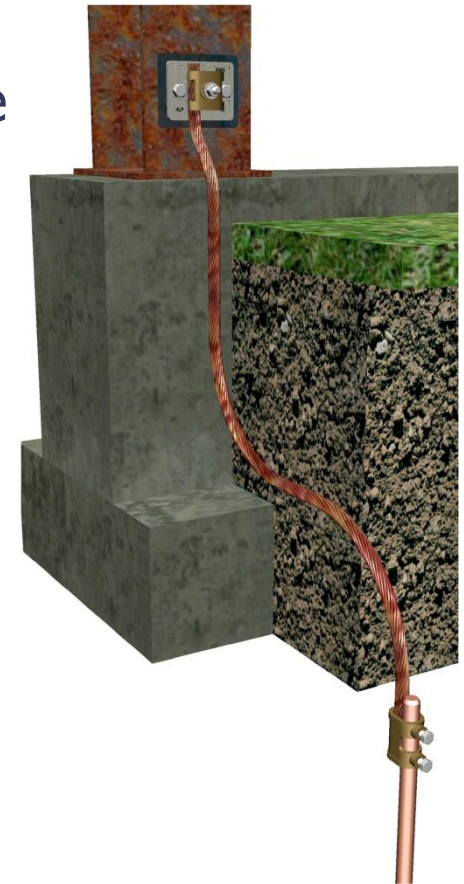
- ❖ The down conductors shall be attached permanently to the grounding electrode system by bolting, brazing, welding or high-compression connectors listed for the purpose, and clamps suitable for direct burial
- ❖ Ground rods shall be copper-clad steel, solid copper, or stainless steel



Design Basics Based on NFPA 780

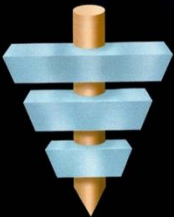
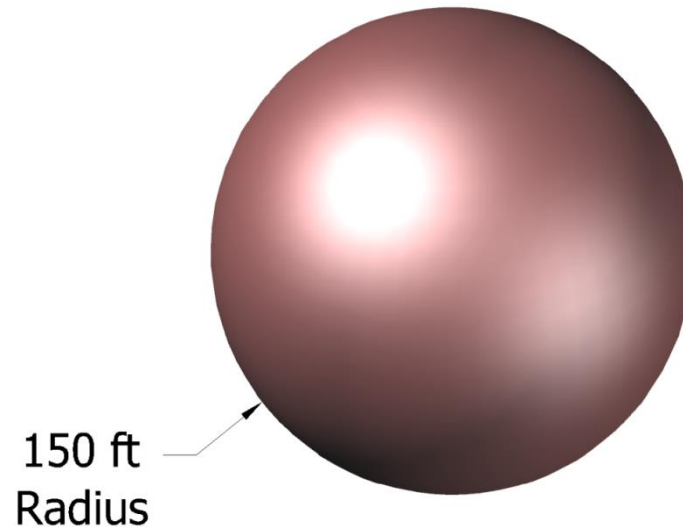
❖ Structural Metallic Systems

- ❖ Steel shall be cleaned to base metal
- ❖ Conductors shall be connected to the steel by use of
 - ❖ Bonding plates shall have 8 in² minimum contact area.
 - ❖ Welding
 - ❖ Brazing



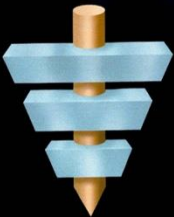
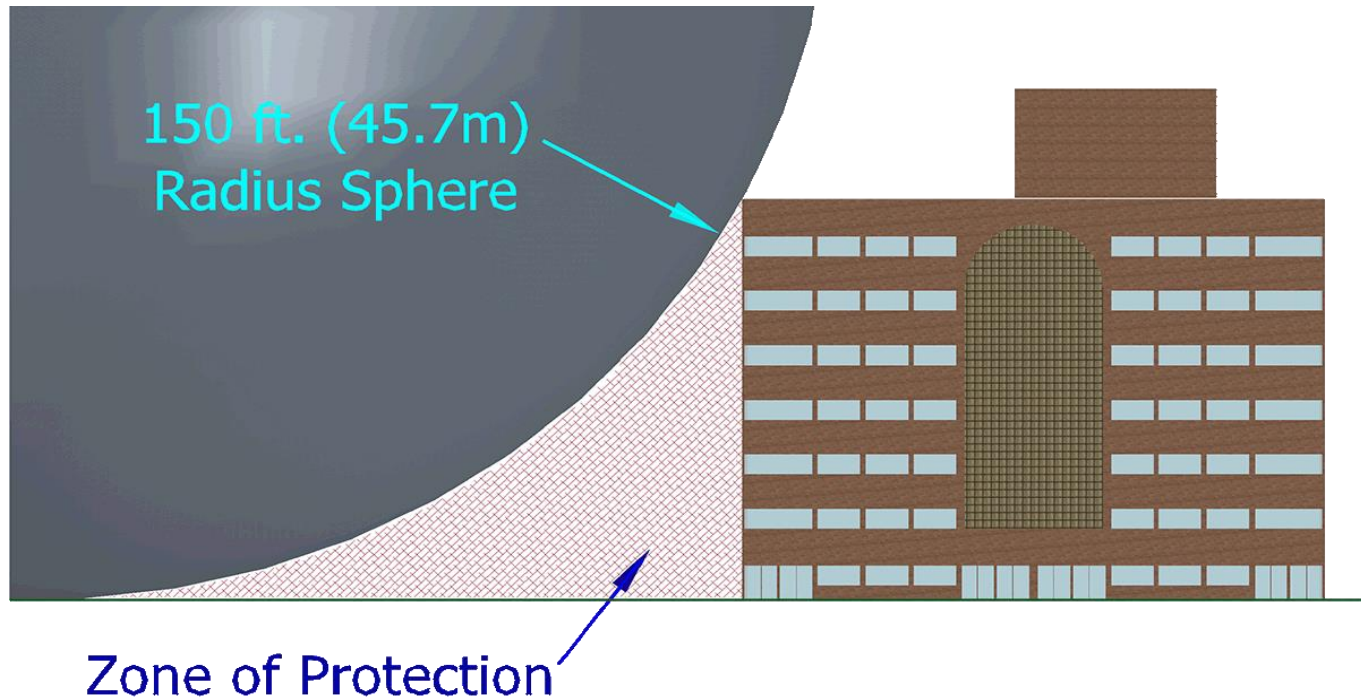
Zone of Protection

- ❖ The Zone of Protection shall include the space not intruded by a rolling sphere having a radius of 150'



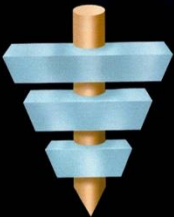
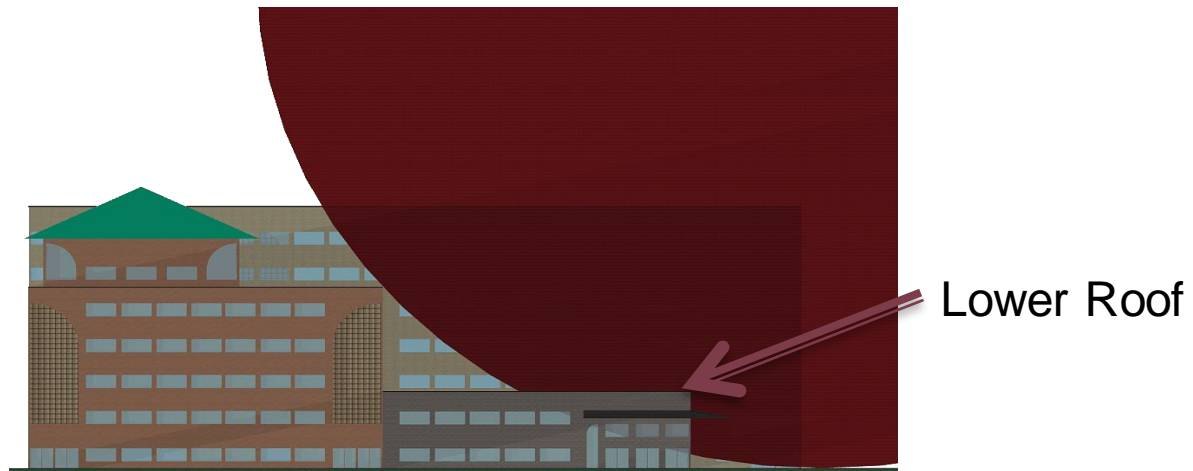
Zone of Protection

- ❖ The 150' radius sphere must be either tangent to earth and resting against a strike termination device or resting on two or more termination devices

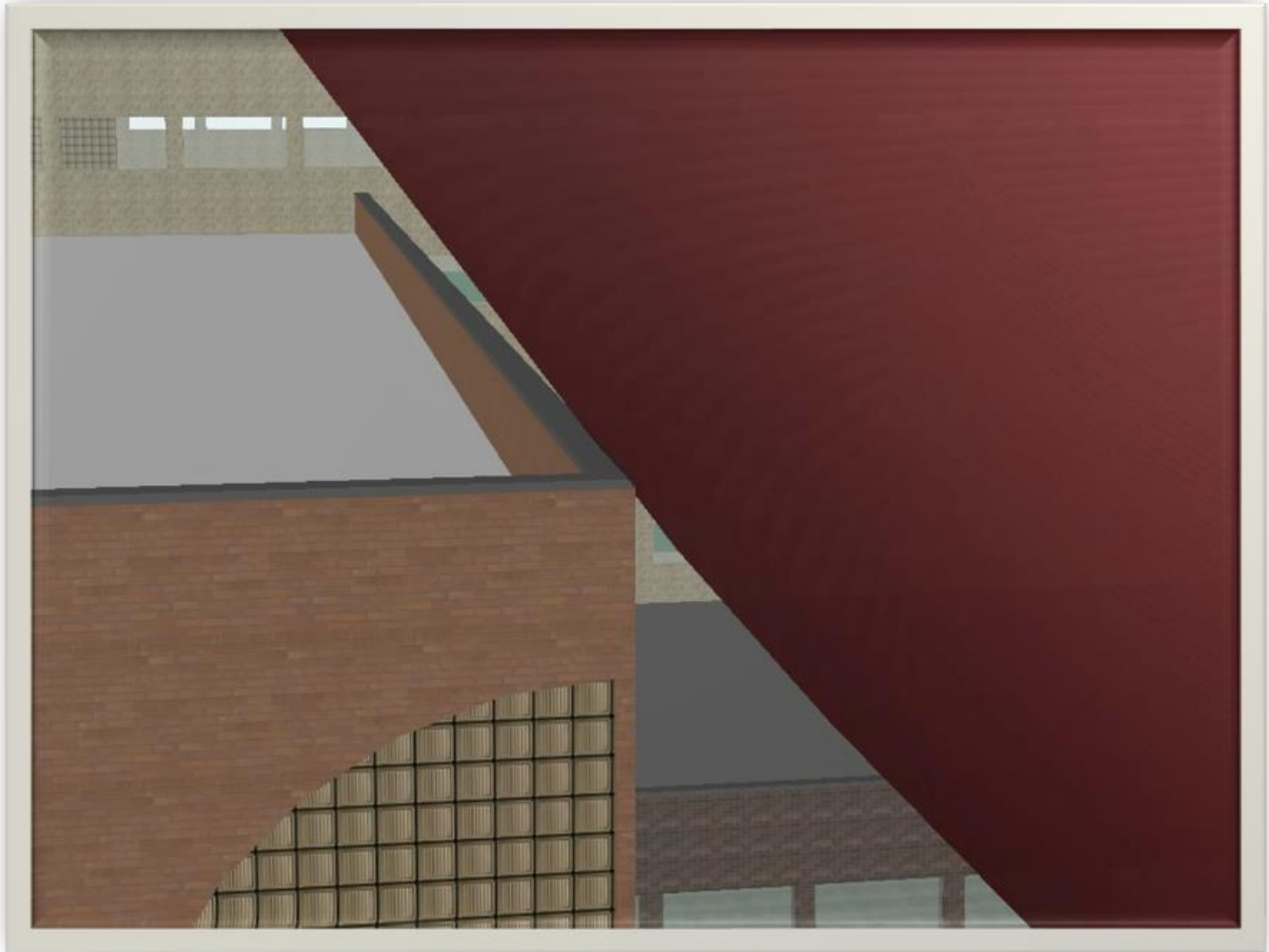


Zone of Protection

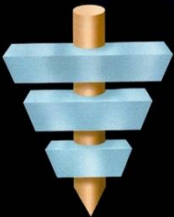
- ❖ Visualizing a 3 dimensional sphere also aids in determining if portions of a structure fall within a Zone of Protection



Zone of Protection



Zone of Protection



VI. Inspection/Maintenance Programs

- ❖ NFPA 780 – Recommended guidelines for maintenance of the lightning protection system shall be provided to the owner at the completion of the installation



Lightning Protection • Grounding Equipment

Project Name

City, State

Lightning Protection System

**Operations, Inspections
and Maintenance Manual**

Materials By:

Harger Lightning & Grounding

Installation By:

Company Name

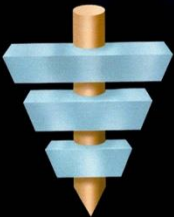
Address

Phone#

Operation	Page 2
Inspections	Page 2
Maintenance	Page 5
Guarantee	Page 6

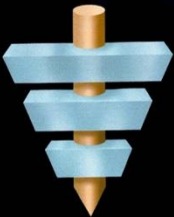
Page 1 of 6

301 Ziegler Drive, Grayslake, IL 60030
847-548-8700 • 800-842-7437 • Fax: 847-548-8755
Web-site: www.harger.com • E-mail: hargersales@harger.com



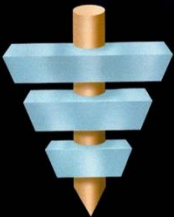
VI. Inspection/Maintenance Programs

- ❖ Periodic inspections of the system should include the following:
 - ❖ Visual inspection on all exposed components of the system
 - ❖ Continuity tests for the concealed portions of the lightning protection system
 - ❖ Ground resistance testing
 - ❖ Any new additions to the building



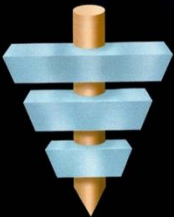
VI. Inspection/Maintenance Programs

❖ Why inspections are important



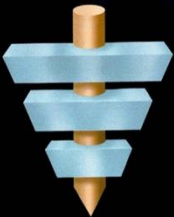
VI. Inspection/Maintenance Programs

❖ Why inspections are important



VI. Inspection/Maintenance Programs

- ❖ Proper records of each inspection should be maintained and any necessary changes or repairs of the lightning protection system should be completed immediately
- ❖ Photo documentation from the original installation greatly enhances the annual inspection process



VI. Inspection/Maintenance Programs

- ❖ Proper maintenance of the system facilitates for a successful recertification of the lightning protection system
- ❖ Unfortunately it is common that the lightning protection systems are not maintained





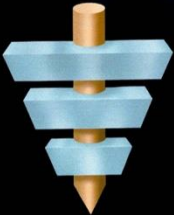
Thank you for your time!

QUESTIONS?

This concludes the educational content of this activity

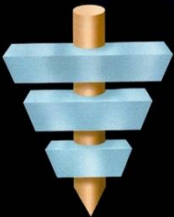


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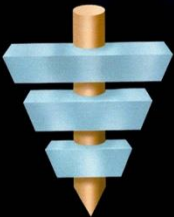
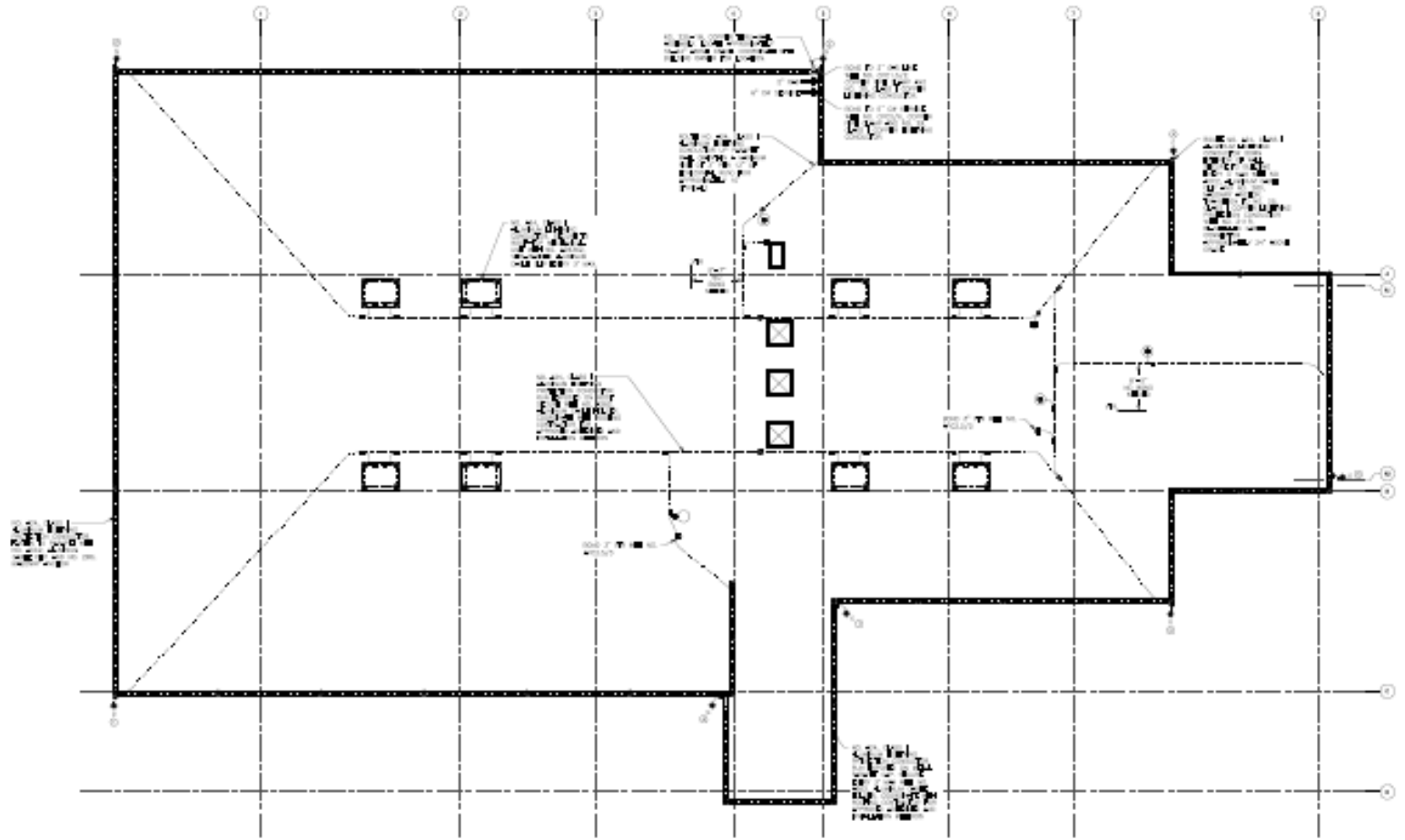


VII Harger Support

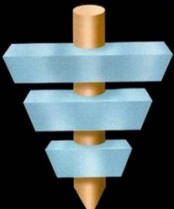
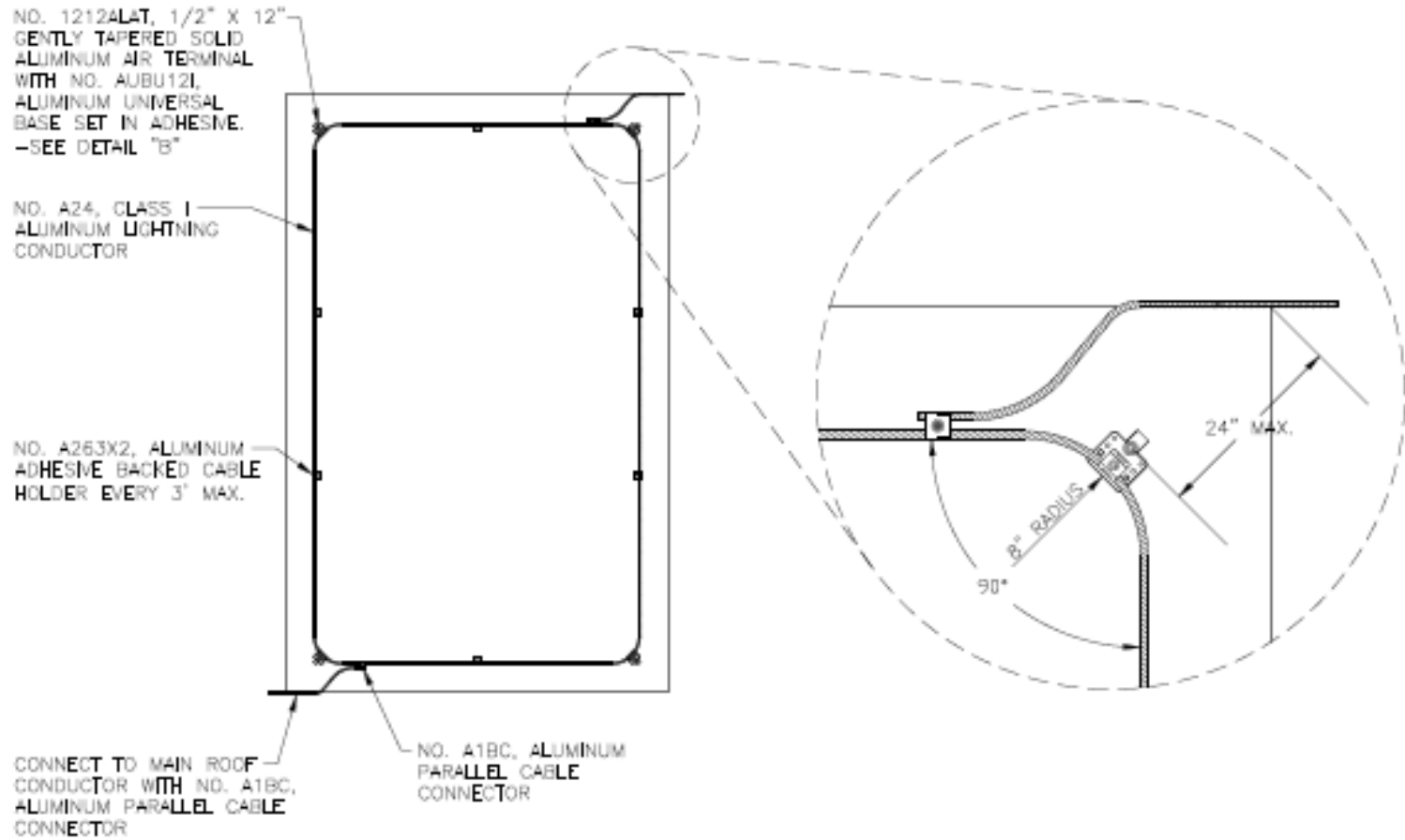
- ❖ Harger is eager to support your lightning protection needs with our fully staffed engineering department
- ❖ We offer specifications support and even complimentary design services for those engineering firms that wish to partner with us
- ❖ We have produced thousands of details over the years, please let us know if you need specific ones
- ❖ We can also provide budgetary numbers for your future projects



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Thank You

- ❖ Since 1960, Harger has been providing the lightning protection and grounding industries with engineering expertise and quality Made in America components
- ❖ We look forward to supporting your needs

