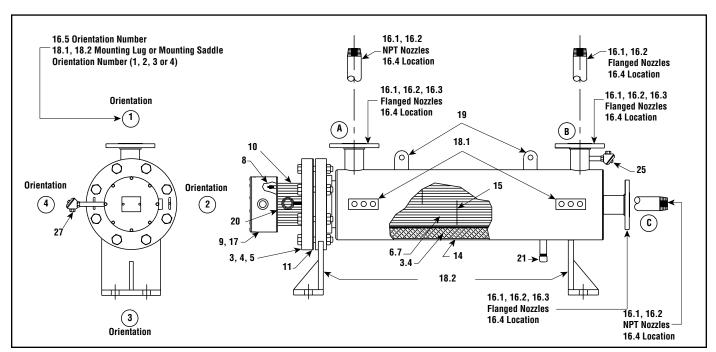


CIRCULATION HEATER SYSTEMS

ASME & Custom Engineering Specifications

		Page 1 of 2
Customer Name:	Reference:	Date:



Note — Drawing is for Illustration Purposes Only. The flange size, number of heating elements, terminal enclosure configuration etc., will vary according to options selected.

Operating Conditions	4. FLANGE AND VESSEL MATERIAL:	
1. HEATED MEDIUM:	☐ Carbon Steel ☐ Carbon Steel-Galvanized	
2. TEMPERATURE IN: °F TEMPERATURE OUT: °F	☐ 304 Stainless Steel ☐ Other (Specify)	
3. FLOW RATE : SCFM or GPM or	5. FLANGE RATING: □ Class 150 □ Class 300 □ Other (Specify)	
Lbs/Hr or □ Other <i>(Specify)</i>	6. HEATING ELEMENT WATT DENSITY: □ 6.5 W/ln ² □ 15 W/ln ²	
4. OPERATING PRESSURE: psig.	\square 23 W/ln ² \square 45 W/ln ² \square Other (Specify)	
5. DESIGN TEMPERATURE : °F Max. °F Min.	7. HEATING ELEMENT SHEATH MATERIAL:	
6. DESIGN PRESSURE : psig.	☐ Steel ☐ Copper ☐ 304 Stainless Steel	
7. □ Indoor □ Outdoor	☐ 316 Stainless Steel ☐ INCOLOY®	
8. HAZARDOUS AREA ENVIRONMENT:	□ Other (Specify)	
Class Div. Group	8. TERMINAL SEALS:	
9. AMBIENT TEMPERATURE: °F	☐ Silicone Resin (450°F) ☐ Silicone Fluid (500°F)	
Heater Specifications (Check All That Apply)	□ RTV (450°F) □ Epoxy (250°F)	
1. RATING:	☐ Hermetic (Maximum 1000°F Sheath Temperature)	
Volts Phase Kilowatts	□ Other (Specify)	
2. NUMBER OF ELECTRICAL CIRCUITS: Standard	9. TERMINAL ENCLOSURE: General Purpose	
☐ Other: No. of Circuits kW/Circuit	☐ Moisture Resistant ☐ Explosion Proof	
3. NOMINAL FLANGE & VESSEL SIZE/NO. HEATING ELEMENTS:	10. TERMINAL ENCLOSURE STANDOFFS: ☐ Yes ☐ No	
□ 3"/3 □ 6"/12 □ 8"/18	☐ 4" ☐ 6" ☐ Other (Specify)	
□ 10"/27 □ 12"/36 □ 14"/45	11. BODY FLANGE GASKET:	
□ 16"/72 □ 18"/108 □ Other (Specify)	☐ Standard ☐ Spiral Wound ☐ Other (Specify)	



CIRCULATION HEATER SYSTEMS

ASME & Custom Engineering Specifications (cont'd.)

Page 2 of 2

Customer Name: _ Reference: _ Date: Heater Specifications (Check All That Apply) **12. ASME DESIGN and CERTIFIED:** □ Yes 23. ELECTRONIC PROCESS TEMPERATURE CONTROL MOUNTED 13. ELECTRICAL CODES: National Electrical Code (Standard) ON HEATER: ☐ Yes □ No □ UL Listed □ CSA Certified □ Other (Specify) ☐ Moisture Resistant a)

General Purpose 14. THERMAL INSULATION: ☐ None □ Standard □ Explosion Proof ☐ High Temperature ☐ Weatherproof Jacket 24. MECHANICAL PROCESS TEMPERATURE HIGH LIMIT PROTECTION ☐ Unbaffled ☐ Baffled **15. CIRCULATION: CONTROL MOUNTED ON HEATER:** ☐ Yes □ No 16. NOZZLE SIZE. TYPE and ORIENTATION: a)

General Purpose ☐ Moisture Resistant ☐ No Standard or as Indicated Below □ Explosion Proof Nozzles 1. Size | 2. Type | 3. Rating 4. Location 5. Orientation **b)** Temperature Range (°F) Inlet □ 0 - 100 □ 60 - 250 Outlet □ 200 - 550 □ 300 - 700 Notes: 16.1 Size is Nominal 25. PROCESS THERMOCOUPLE IN OUTLET: 16.2 Type is NPT threaded or raised Face Flange a) □ Yes □ No ☐ Type J ☐ Type K 16.3 Rating is 150 Lb. 300 Lb. etc. if Flanged b) With Separate Terminal Box 16.4 Location is A, B or C (from Figure) □ None ☐ General Purpose **16.5** Orientation is 1, 2, 3 or 4 (from Figure) ☐ Moisture Resistant □ Explosion Proof 17. MOUNTING POSITION: 26. ELECTRONIC HIGH LIMIT PROTECTION CONTROL MOUNTED ☐ Vertical-Terminal Box □ Down ON HEATER: ☐ Yes □ No ☐ Horizontal a) General Purpose ☐ Moisture Resistant 18. MOUNTING METHOD: ☐ Standard or as Indicated Below □ Explosion Proof **18.1** □ Mounting Lugs-Orientation Number 27. OVERHEAT THERMOCOUPLE ON HEATING ELEMENT SHEATH: **18.2** □ Mounting Saddles-Orientation Number a) 🗆 None □ Type J ☐ Type K **Notes:** Orientation Number is 1, 2, 3 or 4 (from Figure) b) With Separate Terminal Box 19. LIFTING LUGS on HEATER PIPE BODY: ☐ Yes □ No □ None ☐ General Purpose 20. LIFTING LUGS on HEATER FLANGE: ☐ Yes □ No ■ Moisture Resistant □ Explosion Proof □ No 28. SKID MOUNTED CIRCULATION HEATER SYSTEM COMPLETE 22. MECHANICAL PROCESS TEMPERATURE CONTROL MOUNTED WITH CONTROL PANEL WIRED TO HEATER: ON HEATER: a) □ Yes a)

General Purpose

Moisture Resistant □ Horizontal Orientation **b)** Urtical Orientation ☐ Explosion Proof c) Control Panel (Attach Detail Requirements) b) Temperature Range (°F) 29. Other SPECIAL FEATURES: □ 0 - 100 □ 60 - 250 30. MODEL NUMBER: **200 - 500** □ 300 - 700 □ Other (Specify)